# Röchling

### Industrial

# Technical Data Sheet Durostone<sup>®</sup> CAS 761

#### **Typical characteristics**

## Typical industries Электронная промышленность

- Excellent mechanical properties and surface resistivity according to ESD applications
- Excellent machining properties enabling the manufacture of complex design solder pallets.
- Fibre-reinforced composite material developed for applications in the field of wave soldering (max. continuous operating temperature 260 °C)

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	1,85
Mechanical properties			
Flexural strength $^{\perp}$ RT	ISO 178	MPa	360
Flexural strength <sup>⊥</sup> +150°C	ISO 178	MPa	180
Modulus of elasticity in flexion $^{\perp}$ RT	ISO 178	MPa	18000
Modulus of elasticity in flexion $^{\perp}$ +150°C	ISO 178	MPa	9000
Thermal properties			
Thermal conductivity	DIN 52612	W/m K	0,25
Max. continuous operating temperature		°C	300
Physical properties			
Water absorption	ISO 62	%	< 0,20
ESD properties			
Surface resistivity	ASTM D257	Ohm/sq	10 <sup>5</sup> - 10 <sup>8</sup>

 $\perp$  = perpendicular to the lamination II = parallel to the lamination Availability - Standard sheet size: 2440 x 1220 mm - Thickness: 3 -0/+0,1 mm 4 -0/+0,1 mm 5 -0/+0,1 mm 6 -0/+0,1 mm 8 - 0/+0,1 mm 10 -0/+0,1 mm 12 -0/+0,1 mm - Sanded

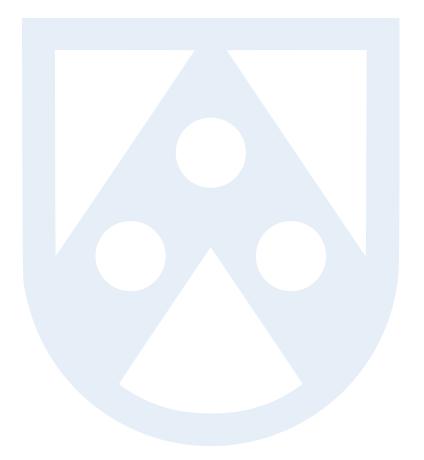
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Print: 03/05/2024 • Release: 20/09/2023 PIM-Version: 45 • PIM-ID: 715213 • PIM-Code: 45-23-7.9.11-8-13

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